



Dart Aerospace Ltd.
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Canada

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D4020-11
Job Sheet 201522



DAS
24
9-89

Part No: D4020-11

Job Qty: 6 pcs

Part Name: End Mesh, Basket



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/4/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 10/30/19

Description:

Note: DWG REV A IPP RevA: new issue DD 09.11.26 verified by;EC IPP Rev:B as per dwg revA 10.03.15 verified by;EC IPP Rev:C 10.06.14 remove cut out from dxf, will be made when install on basket DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

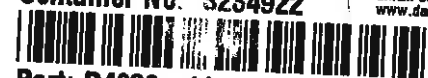
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Shear - 1	6 pcs	10/30/19	10/30/19	0.00	1.00	Shear - 1		JLM
120	QC 5	6 pcs	10/30/19	10/30/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	Packaging 3-1 - Stock - B4B	6 pcs	10/30/19	10/30/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		

Plex 10/4/19 2:34 PM Dart.lajeunesse.marie



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Container No: S234922



Part: D4020-11

Job No: 201522

Serial No/Batch: S234922

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/28/19

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NOV 26 2019

					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - SA	6 pcs	10/30/19	0.00 0.00		QC 21 - SA - 21	
					QC 21 - SA - 70	
					QC 21 - SA - 53	

Part Op 100 - 1-Cut as per Dwg D4020 (Cut out for label will be cut when install on lid (D3914-041)

Descriptions: 120 - ***CUT OUTS WILL BE CUT BY WELDERS WHEN INSTALL ON BASKET***

130 - (Identify as per dwg & Stock Location:) LOCATION: WA004

140 - (QC21- Final Inspection - Work Order Release) 1-Cut as per Dwg D4020 (Cut out for label will be cut when install on lid (D3914-041)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M304EX0.75-16F	Expanded Metal Flat SS	16.1640 sf (2.694 ea)	100-Shear - 1	SJ18454

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Shear - 1	M304EX0.75-16F	16	1,315	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Handle Plate	24.340Inches ± 0.030	24.370 24.310		
2	Handle Plate	2.880Inches ± 0.030	2.910 2.850		
3	Handle Plate	17.310Inches ± 0.030	17.340 17.280		
4	Handle Plate	15.500Inches ± 0.030	15.530 15.470		
5	Handle Plate	20.180Inches ± 0.030	20.210 20.150		

